



## Safety Data Sheet (SDS)

### 1. IDENTIFICATION

#### **Product Identifier**

**Product Name:** Liquid-Ice® HPX

#### **Other Means of Identification:**

**SDS No.:** HPX-001

#### **Recommended use of the chemical and restrictions on use:**

**Recommended use:** Metalworking compound

Details of the supplier of the Safety Data Sheet

LIQUID ICE CORPORATION  
500C UNION WEST BLVD.  
MATTHEWS, NC 28104 USA  
[www.LiquidIceCoolant.com](http://www.LiquidIceCoolant.com)  
E-mail: [sales@liquidicecoolant.com](mailto:sales@liquidicecoolant.com)

#### **Emergency Telephone Number**

**Company Telephone Number:** +1 - (704) 882-3505

**Company Fax Number:** +1 - (704) 882-8665

**Emergency Telephone Number (24 hr.):** Chemtrec (800) 424-9300 (North America), +1-703-527-3887 (International)

### 2. HAZARDS IDENTIFICATION

#### **Classification:**

This chemical does not meet the hazardous criteria set forth by the 2012 OSHA Hazard Communication Standard (29CFR 1910.1200). However, the Safety Data Sheet (SDS) contains valuable information critical to the safe handling and proper use of this product. This SDS should be retained and available for employees and other users of this product.

**Appearance:** Light amber liquid

**Physical State:** Liquid at 77 °F (25 °C)

**Odor:** Mild

### 3. COMPOSITION/INFORMATION ON INGREDIENTS

#### **Hazardous Ingredients:**

Chemical Name	CAS No.	Weight %
Triethanolamine	102-71—6	0.1 – 10.0%

#### **Non-Hazardous Ingredients:**

Chemical Name	CAS No.	Weight %
Proprietary Blend	N/A	10 – 65%
Water	7732-18-5	25 – 65%

If “Chemical Name/CAS No.” is “proprietary” or Weight % is listed as a range, the specific chemical identity or percentage of composition has been withheld as a trade secret

### 4. FIRST AID MEASURES

- Eye Contact:** Immediately flush eyes with running water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical attention if redness or irritation occurs.
- Skin Contact:** Remove contaminated clothing. Wash affected area thoroughly with soap and water for 15 minutes. Get medical attention if irritation or other ill effects develop or persist.
- Inhalation:** Remove victim to fresh air. Give artificial respiration if breathing has stopped. Get immediate medical attention. Do not give fluids if victim is unconscious.
- Ingestion:** If victim is conscious, give large amounts of water or milk. Get medical attention. Never give anything by mouth to an unconscious person.
- Note to Physician:** Treat according to person's condition and specifics of exposure.

### 5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media:  
Water spray jet, foam, carbon dioxide, dry powder

Unsuitable Extinguishing Media:  
Not determined

Specific Hazards Arising from the Chemical: None known

Protective Equipment and Precautions for Fire Fighters:

Self-contained breathing apparatus and protective clothing should be worn in fighting large fires involving chemicals. Determine the need to evacuate or isolate the area according to your local emergency plan. Use water spray to keep fire exposed containers cool.

**Hazardous Combustion Products:** Oxides of Nitrogen (NOx) and Carbon

## 6. ACCIDENTAL RELEASE MEASURES

### Personal Precautions, Protective Equipment and Emergency Procedures

Personal Precautions:	Use personal protection recommended in Section 8
Other Information:	FOR ALL TRANSPORTATION ACCIDENTS CALL CHEMTREC AT (800) 424-9300 OR +1-703-527-3887 FOR INTERNATIONAL COLLECT CALLS
For Emergency Responders:	Keep unnecessary and unprotected personnel from entering. Use personal protection recommended in Section 8
Environmental Precautions:	See Section 12 for additional Ecological information. See Section 13, Disposal Considerations for additional information

### Methods and Materials for cleaning up:

Methods for Containment:	Prevent further leakage or spillage if safe to do so
Methods for Clean-up:	Small Spill: Dike spilled material if possible. Collect spilled material with an inert absorbent such as sand or vermiculite. Shovel waste material into properly labeled closed container. Flush area with water to remove residue. Do not discharge into storm drains or the aquatic environment. Large Spill: Same basic procedure as for small spill. Pumps or vacuum may be needed to remove spilled material.

## 7. HANDLING AND STORAGE

### Precautions for Safe Handling:

Advice on Safe Handling:	Handle in accordance with good industrial hygiene and safety practices. Use personal protection recommended in Section 8. Avoid skin and eye and clothing contact.
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### Conditions for safe storage, including any incompatibilities

Storage Conditions:	Store in original containers in a cool, dry and well ventilated space. Keep containers tightly closed when not in use. Store at 5-40 °C (40 – 105 °F)
Incompatible Materials:	Strong oxidizers, highly alkaline products, nitrites, nitrosating agents.

## 8. EXPOSURE CONTROLS & PERSONAL PROTECTION

<u>Exposure Guidelines:</u>	This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region-specific regulatory bodies
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### Appropriate Engineering Controls

Engineering Controls:	Ensure adequate ventilation, especially in confined areas. Eyewash stations. Showers
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### Individual Protection measures, such as personal protective equipment:

Eye/Face Protection:	Safety glasses or chemical worker's goggles.
Skin/Body Protection:	Wash at mealtime and end of shift. Contaminated clothing and shoes should be removed as soon as practical and thoroughly cleaned before reuse. Protective clothing to minimize skin contact should be worn, as well as chemically resistant safety shoes. Butyl rubber, PVC or Neoprene protective gloves are recommended.

Respiratory Protection: If airborne concentrations pose a health hazard, become irritating or exceed recommended limits, use a NIOSH approved respirator in accordance with OSHA respiratory protection requirements under 29 CFR 1910.134

General Hygiene Consideration: Handle in accordance with good industrial hygiene and safety practice

## 9. PHYSICAL AND CHEMICAL PROPERTIES

### Information on basic physical and chemical properties

**Physical State:** Liquid at 77° F (25° C)  
**Color:** Light Amber  
**Odor:** Mild  
**Odor threshold:** Not determined  
**Specific Gravity @ 20°C:** 1.04  
**Density:** 8.7 lb./gal.  
**Viscosity:** 25 cPs at 25°C  
**Freezing Point:** 0°C (32°F)  
**Boiling Point:** > 100°C (212°F)  
**Flash Point:** > 220° C (> 428° F)  
**Autoignition Temperature:** None  
**Decomposition temperature:** > 220° C (> 428° F)  
**Evaporation Rate** Not determined  
**Flammability (solid, gas):** Liquid (not applicable)  
**Upper Flammability Limit:** Not applicable – product will not ignite  
**Lower Flammability Limit:** Not applicable – product will not ignite  
**Vapor Pressure @ 20°C:** < 0.01 mm Hg  
**Vapor Density:** Not determined  
**Solubility in Water:** Soluble  
**Solubility in other solvents:** Not determined  
**pH:** 8.8 (10% in water @ 25°C )  
**Kinematic Viscosity:** Not determined  
**Dynamic Viscosity:** Not determined  
**Explosive Properties:** None known  
**Oxidizing Properties:** Not determined  
**VOC Content:** 10 g/L (ASTM E-1868/10SCAQMD Rule 1144)

**Note:** The above are typical properties and cannot be construed as specifications.

## 10. STABILITY AND REACTIVITY

Reactivity: Not reactive under normal conditions

Chemical Stability: Stable under recommended storage conditions

### Possibility of Hazardous Reactions:

None under normal processing

Hazardous Polymerization: Hazardous polymerization will not occur.

### Conditions to Avoid:

Do not use highly alkaline products or nitrites or nitrosating agents with this product.

### Incompatible materials:

Strong oxidizers

### Hazardous Decomposition Products

Carbon Oxides, Nitrogen Oxides (NOx)

## 11. TOXICOLOGICAL INFORMATION

### Information on Likely Routes of Exposure

#### Product Information

Eye Contact: Avoid contact with eyes  
Skin contact: Avoid contact with skin and clothing  
Inhalation: Avoid breathing vapors or mists  
Ingestion: Do not taste or swallow

#### Component Information

Chemical Name	Oral LD50	Dermal LD50	Inhalation LD50
Water. 7732-18-5	>90 mL/Kg (rat)	---	---
Triethanolamine, 102-71-6	5,350 mg/Kg (rat)	>22.5 g/Kg (rabbit)	Not available

### Information on physical, chemical and toxicological effects

**Symptoms** See Section 4 of this SDS for symptoms

### Delayed and immediate effects as well as chronic effects from short and long term exposure

**Carcinogenicity** This product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP

### Numerical Measures of Toxicity

Not determined

## 12. ECOLOGICAL INFORMATION

### Ecotoxicity

This product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment

### Persistence/Degradability:

Biodegradable

### Bioaccumulation:

Not determined

### Mobility:

Not considered mobile

### Other Adverse Effects:

Not determined

## 13. DISPOSAL CONSIDERATIONS

### Waste Treatment Methods

**Disposal of Waste:** Waste must be disposed of in accordance with federal, state and local environmental control regulations.

**Contaminated Packaging** Disposal should be in accordance with applicable federal, regional and local laws and regulations

## 14. TRANSPORT INFORMATION

**Note:** See current shipping paper for most up to date shipping information, including exemptions and special circumstances

**DOT** Not regulated

**Ocean Shipment (IMDG)** Not regulated

**Air Shipment (IATA)** Not regulated

## 15. REGULATORY INFORMATION

### International Inventories

**TSCA:** Listed

**NDSL:** Listed

**EINECS:** Listed

### US Federal Regulations

#### CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) 40 CFR 302, or the Superfund Amendments and Reauthorization Act (SARA) 40 CFR 355

#### **Section 311/312 Hazard Categories:**

<b>Acute Health Hazard:</b>	No
<b>Chronic Health Hazard:</b>	No
<b>Fire Hazard:</b>	No
<b>Pressure Hazard:</b>	No
<b>Reactive Hazard:</b>	No

#### SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1966 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

#### CWA (Clean Water Act):

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

#### US State Regulations

##### California Proposition 65

Warning: This product contains the following chemical(s) listed by the State of California under the Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65) as being known to cause cancer, birth defects or other reproductive harm: Triethanolamine

##### US State Right to Know Regulations

This product does not contain any substances regulated under applicable state right-to-know regulations

**16. OTHER INFORMATION**

<b>NFPA</b>	<b>Health Hazards</b>	<b>Flammability</b>	<b>Reactivity</b>	<b>Special Hazards</b>
	<b>1</b>	<b>0</b>	<b>0</b>	<b>Not determined</b>
<b>HMS</b>	<b>Health Hazards</b>	<b>Flammability</b>	<b>Reactivity</b>	<b>Personal Protection</b>
	<b>1</b>	<b>0</b>	<b>0</b>	<b>A</b>

**Issue Date:** June 6, 2005  
**Revision Date:** September 30, 2015  
**Revision Note:** Additions to toxicological information

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**End of Safety Data Sheet**